

Disc Service and Replacement Assembly Instructions

S03-030-P01

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1. Items C thru I are available as a Hardware Pack separately, but are included with replacement rotors.
2. Items D thru G assemble as shown and alternate around the hat with assembled items H and I. There are 4, 5 or 6 assemblies of each type for a total of 8, 10 or 12 alternating around the hat depending of the application.
3. Apply a high temperature thread locking fluid to items G and I, M5 cap screw.
4. Torque cap screw to 5 Ft/Lb (60 In./Lb or 7 NIM) Do not over-tighten.
5. Replace hardware pack each time rotor rings are replaced.

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| A. Rotor Ring | F. Flat washer (silver) |
| B. Brake Hat | G. M5 Cap Screw |
| C. Drive Bushing | H. Belleville Spring Washer (Dark Grey) |
| D. Square Washer | I. M5 Cap Screw (typ. 2-3mm shorter than G.) |
| E. Spring Clip | |

